

DURLON[®] 9600

EXPANDED PTFE GASKET MATERIAL

100% Pure PTFE Resins
ASTM F104: F428111-A9B5

APPLICATION:

DURLON[®] 9600 is an EXPANDED PTFE gasket material designed for use in process piping and equipment in chemical, pulp and paper, food and beverage and other general industrial applications where resistance to highly aggressive chemicals is required.

DURLON[®] 9600 is suitable for use in steel flanges and flanges with irregular surfaces. Durlon 9600 (including branding) conforms to FDA requirements.

COMPOSITION:

DURLON[®] 9600 is made with only pure PTFE resins. It is suitable for use in steel flanges and as well as flanges where a highly compressible gasket is required. DURLON[®] 9600 is also suitable for sealing flanges with irregular surfaces. It will not exhibit the cold flow problems associated with virgin PTFE or the hardness problems of some other filled PTFE products. It has excellent sealability, cuts easily and separates cleanly from flanges after use.

TYPICAL PROPERTIES:

Based on 1/16" thickness:

Color:	White, branded
Temperature Range:	-350 to 600°F (-212 to 316°C)
Pressure, max:	1800 psig (124 bar)
Fluid Services:	Steam, Strong Acids, Strong Caustics, Aqueous and Anhydrous Hydrogen Fluoride
Density:	0.8 g/cm ³ (49.9 lbs./ft ³)
Compressibility, ASTM F36:	50%
Recovery ASTM F36:	12%
Sealability	
ASTM F37 (Fuel A):	0.01 mL/hr
ASTM F37 (Nitrogen):	0.02 mL/hr
DIN 3535 Gas Permeability:	0.01 cc/min
Creep Relaxation ASTM F38:	30%
FDA	Conforms to the requirements of 21 CFR 177.1550 for food and drug contact.

Note: ASTM properties based on 1/16" sheet thickness except ASTM F38, which is based on 1/32" sheet thickness. This is a general guide only and should not be the sole means of accepting or rejecting this material. The data listed here falls within the normal range of product properties but should not be used to establish specification limits nor used alone as the basis of design.

*For applications above Class 300, consult your representative.

PROPOSED ASME GASKET FACTORS:

THICKNESS	1/16"	1/8"
ASME Proposed		
Gb psi (MPa)	1200 (8.27)	1400 (9.65)
a	0.2	0.19
Gs psi (MPa)	3.5 (0.024)	1.5 (0.01)

AVAILABLE SHEET SIZES:

NOMINAL THICKNESS	SHEET SIZES		ORDER CODE	APPROX. WT/ SHEET lbs (kg)
	inches	mm		
1.0mm	60 x 60	1524 x 1524	EX10-060-060	4 (1.8)
1/16" 1.5mm	60 x 60	1524 x 1524	EX15-060-060	7 (3.2)
1/8" 3.0mm	60 x 60	1524 x 1524	EX30-060-060	14 (6.4)
1/4" 6.0mm	60 x 60	1524 x 1524	EX60-060-060	28 (12.7)

GASKET RESOURCES INC.

CONTACT INFORMATION:

Phone:

Fax:

E-mail

USA

Sales: (866) 707-7300
(610) 363-5800
(713) 856-9445

(610) 363-5881

sales@durlon.com

Technical (NEW PHONE NUMBER):

tech@durlon.com

INTERNATIONAL

(613) 968-1100

intl@durlon.com

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